



# COMPANY PROFILE

 2025

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**Who we are**

# Our History



## The company

ITAP was founded in 1972 in Lumezzane and has become a reference point in the plumbing and heating sector, specializing in the design and production of valves, fittings, and manifolds for sanitary and heating systems.

With over 50 years of experience, ITAP combines tradition and innovation, focusing on quality and customer satisfaction. Production is supported by 87 transfer machines and 70 assembly lines, enabling us to produce over 400,000 pieces per day.



**1972**

Business started in Lumezzane



**1987**

EUROPA® patented in all EU countries



**1995**

ISO 9001 Certification



**2000**

12.000 m<sup>2</sup> facility in Rodengo Saiano



**2004**

Introducing the new range of heating products



**2009**

8.000 m<sup>2</sup> warehouse



**2013**

Introducing the new stainless steel manifold for radiant heating



**2015**

Automatic assembly line for a preassembled manifolds



**2016**

Second production line for stainless steel bars



**2018**

Certification under UNI EN ISO 9001:2015



**2020**

Third production line for stainless steel bars  
Second automatic assembly line for pre-assembled manifolds



**2022**

**50**<sup>1972-2022</sup>



**2023**

Creation of the Itap Fund



# Mission.



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**To be among the leading European manufacturers operating in the international markets for components for sanitary, heating, and gas systems.**





**To guarantee** every customer an impeccable service and a quality product at a competitive price.

**To contribute** to the economic, social, and environmental well-being of the

communities in which we operate, acting as a trustworthy, loyal, active, and open partner for employees, external partners, and stakeholders.



# Vision.

# Itap Fund

Established in 2023 at the Brescia Community Foundation, the **Itap Fund** represents our commitment to giving back to the community that has supported our growth and success. Each project, donation, and initiative stems from the **desire to make a difference**, adding value to those who believe in and support our journey.

We believe that true progress is the fusion of technological innovation and human well-being.





# A 360° Commitment



## **Itap for Culture**

We support projects that preserve and disseminate the cultural wealth of our region.



## **Itap for Health**

We believe that health is a fundamental right and we want to do our part to ensure quality care for those who need it most.



## **Itap for the Environment**

With the Itap Fund, we support projects that promote sustainability and environmental protection.



## **Itap for Society**

We want to be an active part of a positive and lasting change in our society by helping realities and associations that are committed to social work.



## **Itap for our Territory**

Lumezzane, that is our homeland, is the heart of our commitment. Here, through concrete projects, we work to improve people's quality of life and create a stronger, more connected social fabric.

# Our Strength? Our People

Every company is built on strategies, goals, and results, but its true driving force is its people. Our team is the beating heart of the company: a combination of talents, ideas, and passions that contribute to our growth every day.

We believe that a **positive work environment is essential** for nurturing talent and fostering innovation. That's why **we invest in our employees' well-being**, providing growth and

training opportunities, welfare initiatives, and moments for sharing experiences.

From team-building activities to family days and corporate events, we strive to create a community where everyone feels part of something bigger.



**“A company grows  
with its people.  
Valuing them  
means building  
the future.”**



# Our Numbers

<b>45.000.000</b> PIECES/YEAR	<b>23.000.000</b> CHECK AND BALL VALVES PRODUCED EVERY YEAR	<b>200.000</b> PCS SENT DAILY
<b>37.000 m<sup>2</sup></b> PLANTS	<b>10.000</b> PALLETES OF AVAILABLE FINISHED GOODS	<b>108</b> COUNTRIES WE EXPORT TO
<b>87</b> TRANSFER MACHINES	<b>70</b> AUTOMATIC ASSEMBLY LINES	<b>30</b> CERTIFICATION OBTAINED



# Our Goal

Ensuring a **fast and efficient service** for our customers.

This is achieved through the work of three essential departments:



## **PRODUCTION**

Ensures high daily volumes while maintaining quality standards.



## **WAREHOUSE & SHIPPING**

A large, well-stocked warehouse guarantees efficient inventory management and quick product availability.



## **CUSTOMER CARE**

Focused on customer satisfaction and precision in information management.



# Production

# Production Sites



**17.000 m<sup>2</sup>**

**LUMEZZANE**

Main production facility



**20.000 m<sup>2</sup>**

**RODENGO SAIANO**

12.000 m<sup>2</sup> second  
production facility

+

New 8.000 m<sup>2</sup>  
warehouse

# A Complete Production Line

**RAW MATERIALS**



**HOT FORGING**



**SANDBLASTING**



**MACHINING**



**ASSEMBLING**







# 87

## **TRANSFER MACHINES**

Each with a production capacity of 8,500 pieces per day



# 70

## **AUTOMATIC ASSEMBLY LINES**

Each with a production capacity of 6,000 pieces per day



# **Warehouse & Shipping**



**10.000 PALLETS**  
OF STOCKED GOODS

**200.000**  
SHIPPED DAILY



# Customer Care

# Beyond products: a service that makes a difference

Customer care drives every phase of our activity. From Export Area Managers handling international relations to the back office managing orders and shipments, **every department ensures a fast and reliable service.**

From the first request to final delivery, each step is carefully managed to transform quality support into true added value.





# Products

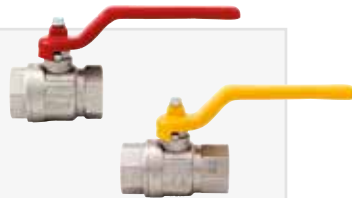
# Product range

**“A CATALOG WITH 400 PRODUCTS  
AND 2,100 DIFFERENT SIZES”**

**CHECK AND FOOT VALVES**



**BALL VALVES, GATE VALVES,  
BIBCOCKS, GAS SAFETY DEVICES**



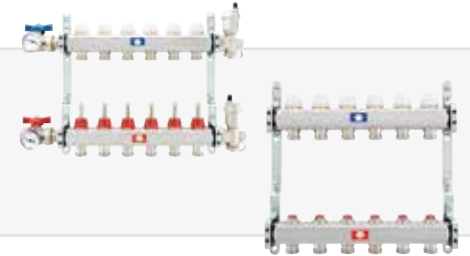
**CROME-PLATED BIBCOCKS**



**STRAINERS, DIRT  
SEPARATORS, PRESSURE  
REDUCING VALVES**



**HEATING**



**FITTINGS**



**ACCESSORIES FOR SOLAR  
HEATING SYSTEMS**



# Quality and ...

**The quality** of our products **is a fundamental aspect of our work.** Products are tested at every stage of the production process and undergo in-line testing.

Additionally, third-party certified products are subjected to periodic sample verification according to the specifications indicated in product standards or corresponding work documents.

Product quality checks include:



## ACCEPTANCE INSPECTION OF COMPONENTS

The **components** and **blanks of the products are checked** directly in our laboratories **with thorough quality control** and then passed on to the machining and assembly department.

## CONTROL IN-MACHINE

- **Pre-assembled stainless steel manifolds**
- **Check valves**
- **Ball valves**
- **Thermostatic and radiator valves**

Automatically assembled in specific machines, during this process they are **tried and tested 100%** to verify the tightness of the components.

## FACTORY INSPECTION

The **pressure reducers**, in addition to being tested with compressed air leak tests, **undergo an additional check on the machine to verify the output pressure setting.**



CERTIFICATO ◆ CERTIFICADO ◆ CERTIFIKAT ◆ 認證證書 ◆ CERTIFICATE ◆ CERTIFIKAT ◆ ZERTIFIKAT



# CERTIFICATO

Nr. 50 100 14409 Rev.004

SI ATTESTA CHE / THIS IS TO CERTIFY THAT

IL SISTEMA DI GESTIONE PER LA QUALITÀ DI  
THE QUALITY MANAGEMENT SYSTEM OF



**ITAP S.p.A.**  
SEDE LEGALE: / REGISTERED OFFICE:  
VIA RUCA 19 IT - 25065 LUMEZZANE (BS)  
SEDI OPERATIVE: VEDI ALLEGATO 1 / OPERATIONAL SITES: SEE ANNEX 1

È CONFORME AI REQUISITI DELLA NORMA  
HAS BEEN FOUND TO COMPLY WITH THE REQUIREMENTS OF

## UNI EN ISO 9001:2015

QUESTO CERTIFICATO È VALIDO PER IL SEGUENTE CAMPO DI APPLICAZIONE  
THIS CERTIFICATE IS VALID FOR THE FOLLOWING SCOPE OF APPLICATION

**Progettazione e fabbricazione di valvole, raccordi, collettori ed accessori per installazioni termo-sanitarie. Procedura per lo svolgimento delle attività di pesatura per la determinazione della "Massa Lorda Verificata del contenitore" (VGM) secondo il Metodo 2 previsto dagli emendamenti al Capitolo VI Regola 2 della Convenzione SOLAS 74 come emendata (IAF 18, 17)**

**Design and manufacture of valves, fittings, manifolds and accessories for thermo-sanitary installations. Weighing procedures for obtaining the "Verified Gross Mass" (VGM) of a packed container according to the Method no. 2 prescribed by the amendments to SOLAS 74 Convention, chapter VI, regulation 2, as amended (IAF 18, 17)**

<p>Per l'Organismo di Certificazione For the Certification Body <b>TUV Italia S.r.l.</b></p>  <p>SGQ N° 049A</p> <p>Membro degli Accordi di Mutual Recognition EA, IAF, ILAC Signatory of EA, IAF and ILAC Mutual Recognition Agreements</p> <p><i>Francesco Scarlata</i> <b>Francesco Scarlata</b> Direttore Divisione Business Assurance Business Assurance Division Manager</p>	<p>Validità / Validity</p> <p>Dal / From: 2024-06-05</p> <p>Ai / To: 2027-06-04</p> <p>Data emissione / Issuing Date</p> <p>2024-06-05</p>
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**PRIMA CERTIFICAZIONE / FIRST CERTIFICATION: 2015-11-13**

"LA VALIDITÀ DEL PRESENTE CERTIFICATO È SUBORDINATA A SORVEGLIANZA PERIODICA A 12 MESI E AL RIESAME COMPLETO DEL SISTEMA DI GESTIONE AZIENDALE CON PERIODICITÀ TRIENNALE"  
"THE VALIDITY OF THE PRESENT CERTIFICATE DEPENDS ON THE ANNUAL SURVEILLANCE EVERY 12 MONTHS AND ON THE COMPLETE REVIEW OF COMPANY'S MANAGEMENT SYSTEM AFTER THREE YEARS"

TUV Italia • Gruppo TÜV SÜD • Viale Fulvio Testi, 290/6 • 20126 Milano • Italia • www.tuvsvud.com/it





“Behind every certification is a journey of research, inspection, and precision, ensuring the best for those who install and use our products.”

# ... Certification

# Notes.

A series of horizontal dotted lines for writing notes, consisting of 20 lines.







[www.itap.it](http://www.itap.it)



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